	Dart Aerospace Ltd.
Date: Thursday, 14/05/2009 11:13:14 AM	Colit
User: Melanie Fauteux Pro	ocess Sheet
Customer : CU-DAR001 Dart Helicopters Services  Job Number : 47961 - 2  Estimate Number : 10707  P.O. Number : This Issue : 14/05/2009 S.O. No. : Prsht Rev. : NC First Issue : // Type : SMALL /MED FAB Previous Run : 47665  Written By : Checked & Approved By :	Part Number : D2012105  Project Number : D2012-105 U/R 59/05/14  Project Number : N/A  Drawing Revision : D1  Material : Due Date : 21/05/2009 Qty: 10 Um: Each
Job Number:	
	The second secon
Seq. #: Machine Or Operation:	Description :
1.0 M304TR0500W035 304 F	RD Tube .500 x .035W
Comment: Qty.: 2.7567 f(s)/Unit Total: 27:5667 f(s)  Material: 304/316 Seamless SS tubing, 1/2" O.D. Identify as D2012-101  Batch: 17 111 7 0 4	22.0536 x.035" wall(M304TR0.500W.035) FF 09-05-20
2.0 BRAKE NC NC B	BRAKE "
Comment: NC BRAKE	
1-Punch to length as per Dwg D2012-105 & temp	plate D2012-105T1 FF 09-05 - 20
3.0 SMALL FAB 1 SMA	ILL & MEDIUM FAB RESOURCE 1
	7470 1 JUNE 1818/2457-
Comment: SMALL & MEDIUM FAB RESOURCE 1	
1-Deburr	FF 09-05-20
	PECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP  5.0 POWDER COATING POW	VDER COATING
Comment: POWDER COATING	09)
Powder Coat Black Sandtex (Ref. 4.3.5.7) as per	QSI 005 4.3

Page 1

START TIME: 11:00
OVEN TEMPERATURE: 300

Form: rprocess

Dart	Aeros	pace	Ltd

W/O:			V	VORK ORDER CI	HANGES					
DATE STEP		PROCEDURE CHANGE				Ву	Date (	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:								
Resolution:			Disposit	Disposition: QA: N/C Clo			osed:	sed: Date:		
NCR:		1	WORK OR	DER NON-CONF	ORMANC	E (NCR	1)			
DATE	STEP	Description of NC Section A			Section B		Verificat	Verification	Approval	Approval
DAIL			Initial Chief Eng	Action Descr Chief Eng	iption	Sign & Date		Section C	Chief Eng	QC Inspector
									4	

NOTE: Date & initial all entries

Date: Thursday, 14/05/2009 11:13:14 AM User: Melanie Fauteux **Process Sheet** customer: CU-DAR001 Dart Helicopters Services Drawing Name: ARM Job Number: 47961 Part Number: D2012105 Job Number: Seq. #: Machine Or Operation: Description: FINISH TIME: INSPECT POWDER COAT/CHEMICAL CONVERSION 6.0 QC3 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location:\_\_\_ 8.0 QC21 FINAL INSPECTION/W/O RELEASE 09/05/210 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

## Dart Aerospace Ltd

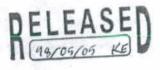
	100									
W/O:			V	ORK ORDER CI	HANGES		4		18	
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							20	i.		
		_								
Part No	:	PAR #:	Fault Ca	tegory:	NC NC	R: Yes	No DQA	\:	Date:	
	R	esolution:	Disposit	ion:	QA	N/C CIO	sed:		_ Date: _	
NCR:		V	WORK OR	DER NON-CONF	ORMANCE	(NCR	)			
DATE	STEP	Description of NC			Section B		Verific	Verification	Approval	Approval
DAIL	SILI	Section A	Initial Chief Eng	Action Descr Chief Eng	iption	Sign & Date	Section	on C	Chief Eng	QC Inspector
							۰	, 1		
								I	n zkoa	Transition of the second
							,	1		
										*

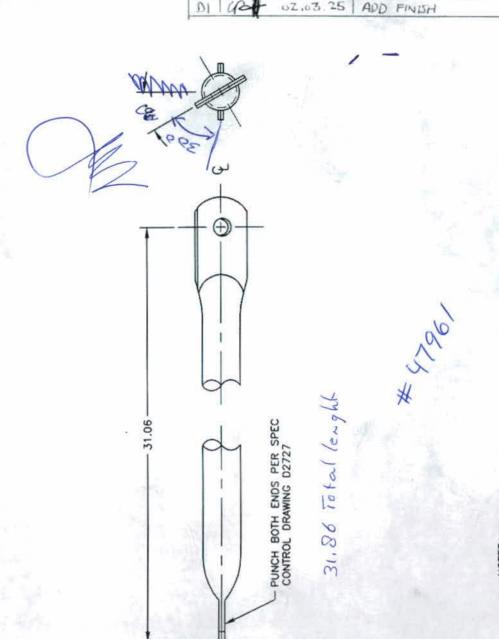
NOTE: Date & initial all entries





	H K		DRAWN BY	DART AEROSPA HAWKESBURY, ONTARIO,	
			APPROVED	DRAWING NO. D2012-105	REV. D SHEET 1 OF 1
	DATE 98.0	04.28		TITLE ARM	SCALE NTS
	Α		92.06.04	NEW ISSUE - DRAWN FR	OM D2012
	В		96.06.25	30' ANGLE ROTATED 60'	ccw
	C		97.09.03	CORRECTED VIEWS PER T	SR A374
	D		98.04.28	ADDED TEMPLATE & SPEC	C CTRL DWG
	0.1	101	2 7 25	0.55	Part I





PINSH: PONDER CORT BLACK SANDTEX (4,35,4) PER DART GS: 005 4.3 DA 1. MAKE PER TEMPLATE DT8116 (WAS D2012-105)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE #0.500 x 0.035 WALL
3. PINSH: PRANCE CAT TO THE PRANCE CAT TO THE